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Applicant	
DE HEUS, Evert, Bastiaan	
The designated Office is hereby notified of its election made  X in the demand filed with the International Preliminary  30 January 199  in a notice effecting later election filed with the Intern	Examining Authority on: 98 (30.01.98)
2. The election X was was not was not made before the expiration of 19 months from the priority d Rule 32.2(b).	
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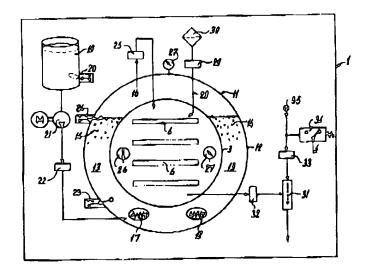
#### **Published**

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#### (54) Title: STERILISATION APPARATUS



#### (57) Abstract

Sterilisation apparatus, for medical instruments and similar objects, which is easy to handle and/or remove and which is mainly formed by a casing (1) provided with a sterilisation boiler (11) and means for performing the sterilisation process. The sterilisation apparatus comprises a double-walled boiler (11) whereby fluid (13), such as demineralised water, which is present between the inner wall (3) and the outer wall (12), is heated by heating elements (17, 18) so as to achieve a stable temperature of the botler wall as well as to generate steam (16). The apparatus further comprises a water reservoir (19), pump (21) and valve (22) for supplying water to the boiler and means (23, 24) for controlling the level of water, a valve (25) through which generated steam (16) can be injected into the sterilisation chamber, a water-ejector (31) for drawing a vacuum in the chamber, and an aeration valve (29) for releasing the vacuum.

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#### STERILISATION APPARATUS

The invention relates to a sterilisation apparatus for medical instruments and the like objects, which is easy to handle and/or remove and which is mainly formed by a casing provided with a sterilisation boiler and means for performing the sterilisation process.

Such a sterilisation apparatus, also called a mini sterilisation apparatus, is often used in dentists' practices. The contents of the sterilisation apparatus thereby range between 10 to 50 litres and the required temperatures often are between 121 degrees C and 134 degrees C at pressures of ca. 210 kPa and 310 kPa, respectively.

A problem relating to this mini sterilisation apparatus is that one can barely, if at all, comply with the (international) requirement of obtaining a stable ambient temperature of the sterilisation boiler during sterilisation.

The invention overcomes this problem since the sterilisation apparatus comprises a double-walled boiler whereby fluid such as demineralised water being present between the inner and the outer wall by which a stable temperature of the boiler wall can be achieved as well as steam generated therefrom. This makes the sterilisation process very well manageable in a relatively small sterilisation apparatus, as also shown in practice.

It is thereby advantageous that at least regulators and heating elements in said double boiler walls can provide for a stable fluid temperature.

Advantage is offered by the embodiment according to the invention in which means are present for feeding steam for the sterilisation process pulsatingly into said boiler, as well as means which can also provide a pulsating vacuum in said boiler such that air in the instruments or the like objects which are to be sterilised can be removed.

To make the sterilisation process occur automatically the sterilisation apparatus is provided with means for setting, respectively measuring pressure, tomperature, time and output for controlling all phases occurring within said boiler before, during and after the sterilisation process. These means are preferably controlled by a process computer which displays various data read-outs digitally and/or alphanumerically and/or graphically, e.g. to an internal or external printing apparatus (printer).

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Especially in a dentist's practice where an autoclave will be used intensively it may be desirable to provide a mini sterilisation apparatus with a (time) switch clock for use of "stand-by" purposes, such as for heating-up of and maintaining the temperature of the boiler.

Advantage is offered by the embodiment of a mini sterilisation apparatus according to the invention which is characterized in that the sterilisation space of the boiler is provided with lateral supports for a number of standard plateaus on which instruments, whether wrapped or not, and/or bandage substances may be placed.

For effective use it is desirable that in the mini sterilisation apparatus according to the invention the front or feed side of the boiler can be sealed pressure-tight by means of a heat-isolating hinged door provided with an incorporated nut whereby the casing to that end is provided with a swivelable hermetically sealing screw. The screw seal is prefeably operated by means of an electromotor of which the operating phases are run via said process computer.

In order to comply with the procedure required of process sterilisation, according to the invention use is made of a sterilisation boiler for incorporation in a mini sterilisation apparatus which is characterized in that a cylindrical sterilisation boiler is placed symmetrically though non-concentrically within the cylindrical outer boiler, such that in the use-position the volume of the fluid or water space down in the double-walled boiler is considerably larger than up in the boiler.

It is advantageous if this sterilisation boiler is provided in a casing in which also the fluid reservoir with corresponding pump, control appendages, a dry-air connection and a connection to a vacuum line with valves being present.

The invention is hereinafter described by means of examples of embodiments, whereby advantages and other features of the invention will become apparent.

Figure 1 shows a perspective view of a mini sterilisation apparatus; figure 2 shows a block scheme of the most important operational

functions of the sterilisation apparatus;

figure 3 shows, according to a computer drawing, another embodiment of the sterilisation apparatus.

Figure 1 shows in perspective a front view of the sterilisation apparatus, in fact the casing 1 thereof, which has a mainly rectangular

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shape and is made of suitable plate material. The front side shows a door 2 which can be swivelled open over more than 120 degrees and which further is well isolated against heat loss. Opening and closing the door occur automatically by activating an electrical operating button (not drawn). The opened door depicts a (inner) boiler 3 of which the space 4 in this embodiment is provided with four bearing plateaus 6, so-called norm trays, on which (wrapped) instruments or bandage substances can be transported. To that end space 4 is provided with supports 5. Door 2, which can seal sterilisation space 4, is fixed pressure-tight in the closed position by an electrically driven screw-seal 7 and cannot be opened during a sterilisation process. During a process the LCD screen 8 graphically displays the course of this process.

The sterilisation apparatus moreover comprises a process computer of which the control 9 is embodied with an indication for each process phase. The pressure, temperature, sterilisation time, drying time and possible malfunctioning arc displayed digitally, eventually supported alphanumerically or graphically. The pressure in the so-called steam generator is, as prescribed, displayed analogously on indicator 10.

Figure 2 schematically shows the sterilisation boiler 11 with various auxillary parts and control apparatuses, which parts are described hereinafter.

It is to be noted that similar references are used for similar parts.

Boiler 11 according to the invention comprises an inner wall and an outer wall, 3 respectively 12, whereby the contents of the inner boiler range between 10 to 50 litres. Demineralised water (demi-water) 14 -added to space 13 of the double boiler wall 3,12- is heated such that steam 16 is produced at the top of the boiler. Heating of the water occurs through heating elements 17,18 which have been provided in boiler space 13. For the provision of water the sterilisation apparatus comprises a water reservoir 19 onto which a floating switch 20 for level control is provided. In this arrangement a feed pump 21 is applied by means of which water down in space 13 of the double boiler wall 3,12 can be supplied. A shutoff valve 22 for pumping water for boiler space 13 is provided in the pump circuit. As already indicated above, heating elements 17,18 are provided at the bottom of boiler 3,12 by means of which the water supplied can be heated, such that steam 16 is formed at the top for the purpose of the sterilisation process. A safety switch 23 with a float embodiment for protection against dry-boiling is provided at the bottom of the boiler. A

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water level controller 24 is present at the top so that the proper ratio between steam and water is always obtained. The generated steam 16 is supplied pulsatingly from boiler space 13 through a steam valve 25 into the inner boiler 3. Further, there is a temperature measuring device 26 as well as a pressure transmitter within inner boiler 3. A similar transmitter is also provided in the outer boiler 12. In figure 2 the left-hand side depicts the water and steam system and the right-hand side depicts the vacuum system. Thereby a feed line 28 is provided at the top side of the boiler, in which an aeration valve 29 is provided for feeding clean air when a vacuum is prevailing in the boiler. For the sake of certainty a sterile filter 30 provides for clean air when feeding to valve 29.

According to the invention a vacuum is drawn pulsatingly in the boiler, which is achieved by using a water-ejector system which mainly comprises an ejector 31 connected to a vacuum valve 32 which is connected through a line to inner boiler 3. A cold-water valve 33 is incorporated in the water system of ejector 31 which serves for generating a vacuum through ejector 31. Further a pressure switch 34 for measuring the water pressure is used in the line system, by which water is tapped-off from feed 35.

The following gives a brief illustration of a sterilisation process at a temperature of 134 degrees C. A process can only start if door 2 is closed, and the process begins with steaming-through whereby valves 25, 33 and 32 are opened. Valves 33 and 32 of the ejector system remain open during steaming-through. Steam valve 25 is thereby regulated at a pressure of 120 kPa within inner boiler 3. During a certain period, about 90 seconds, there is a continuous discharge of steam and air. After this period of 90 seconds steam valve 25 closes and the first vacuum pulse starts. The pulsating course of the process occurs further by successively controlling the valves concerned, the build-up of pressure as well as the time in seconds, so that the sterilisation pressure and temperature are achieved in an effective manner within the stated period. In this example a temperature of 134 degrees C to a maximum of 137 degrees C is achieved in about 15 seconds. Pressure control in the boiler is achieved by a autonomously functioning control process. However, in case during the sterilisation process the temperature and/or the pressure exceeds the maximum set value, the process is automatically broken off.

After the sterilisation traject drying of the objects present on plateaus 6 takes place by drawing a vacuum. To this end steam valve 25

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is shut and cold-water valve 33 as well as vacuum valve 32 are opened, till a pressure of 10 kPa is reached. At this pressure the actual drying time starts, which lasts 5 minutes in this process (134 degrees C). After drying the boiler is aerated to relieve the vacuum. If the drying process is terminated, valves 32 and 33 are shut. When the boiler pressure lies between 95-105 kPa, aeration valve 29 shuts due to which door 2 can be opened and the sterilised objects can be removed from boiler space 4.

As stated above, the whole process takes place under the control of and monitoring by a computer and the results are displayed by means of a printing device, a so-called printer (not shown).

Figure 3 depicts another advantageous embodiment according to the invention in which in particular the water reservoir 13 has been enlarged by the positioning of inner boiler 3 relative to outer boiler 12, i.e. that the amount of water at the bottom of boiler 11 is greater than the amount at the top thereof, which may be favourable for certain sterilisation processes in view of the water-steam ratio.

The invention is not limited to the embodiments as shown and described above, since one can well imagine other arrangements of sterilisation boilers. The feature according to the invention of using a double boiler wall in a relatively small sterilisation apparatus has however resulted in the fact that such a sterilisation apparatus can comply with the highest standards, including international standards.

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#### CLAIMS

- 1. Sterilisation apparatus for medical instruments and the like objects which is easy to handle and/or remove and which is mainly formed by a casing provided with a sterilisation boiler and means for performing the sterilisation process, characterized in that the sterilisation apparatus comprises a double-walled boiler whereby fluid such as demineralised water being present between the inner and the outer wall by which a stable temperature of the boiler wall can be achieved as well as steam generated therefrom.
- 2. Apparatus according to claim 1, characterized in that at least regulators and heating elements in said double boiler walls can provide for a stable fluid temperature.
- 3. Apparatus according to claim 1 or 2, characterized in that means are present for feeding steam for the sterilisation process pulsatingly into said boiler, as well as means which can also provide a pulsating vacuum in said boiler such that air in the instruments or the like objects which are to be sterilised can be removed.
- 4. Apparatus according to any of preceding claims 1-3, characterized in that means are present for setting, respectively measuring pressure, temperature, time and output for controlling all phases occurring within said boiler before, during and after the sterilisation process.
- 5. Apparatus according to claim 4, characterized in that the means are controlled by a process computer which displays various data read-outs digitally and/or alphanumerically and/or graphically, e.g. to an internal or external printing apparatus (printer).
- 6. Apparatus according to any of the preceding claims, characterized in that a (time) switch clock for use of "stand-by" purposes, such as for heating-up of and maintaining the temperature of said boiler, is available.
- 7. Apparatus according to any or several of the preceding claims, characterized in that the sterilisation space of the boiler is provided with

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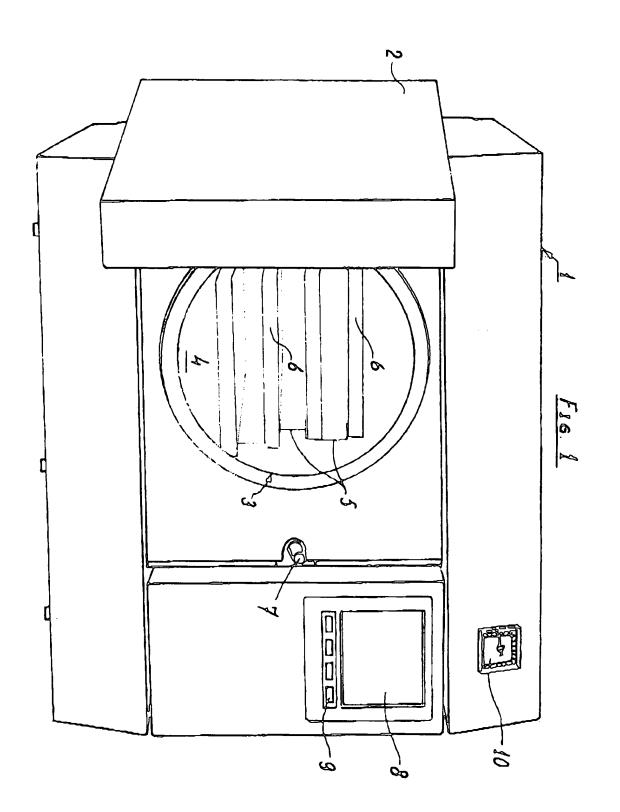
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lateral supports for a number of standard plateaus on which instruments, whether wrapped or not, and/or bandage substances may be placed.

- 8. Apparatus according to any or several of the preceding claims, characterized in that the front or feed side of the boller can be sealed pressure-tight by means of a heat-isolating hinged door provided with an incorporated nut whereby the casing to that end is provided with a swivelable hermetically sealing screw.
- 9. Apparatus according to claim 8, characterized in that the screw seal is operated by means of an electromotor of which the operating phases are run via said process computer.
  - 10. Apparatus according to any or several of the preceding claims, characterized in that a cylindrical sterilisation boiler is placed symmetrically though non-concentrically within the cylindrical outer boiler, such that in the use-position the volume of the fluid or water space down in the double-walled boiler is considerably larger than up in the boiler.
- 20 11. Apparatus according to any or several of preceding claims 1-9, characterized in that a cylindrical sterilisation boiler is placed concentrically within a cylindrical outer boiler.
- 12. Apparatus according to any of preceding claims 1-9, characterized in that the process computer and a sterilisation apparatus according to claim 10 or 11 are provided in a casing in which also the fluid reservoir with corresponding pump, control appendages, a dry-air connection and a connection to a vacuum line with valves being present.

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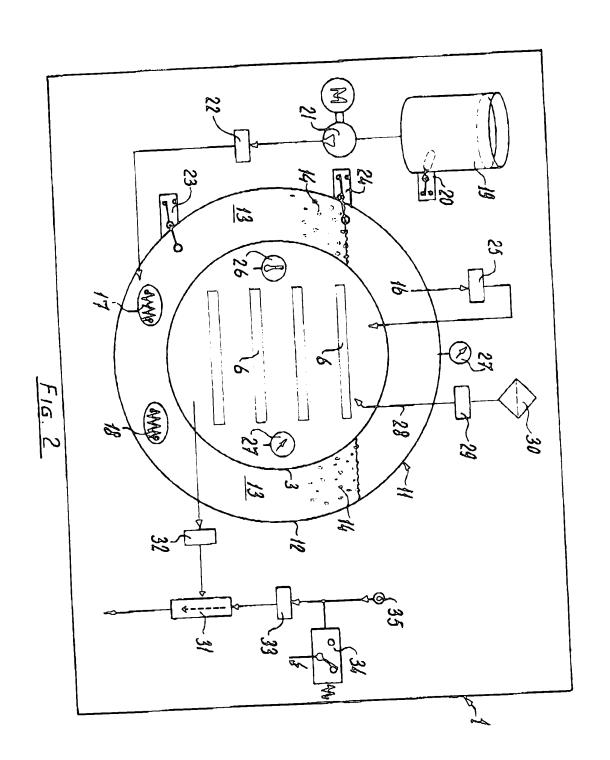


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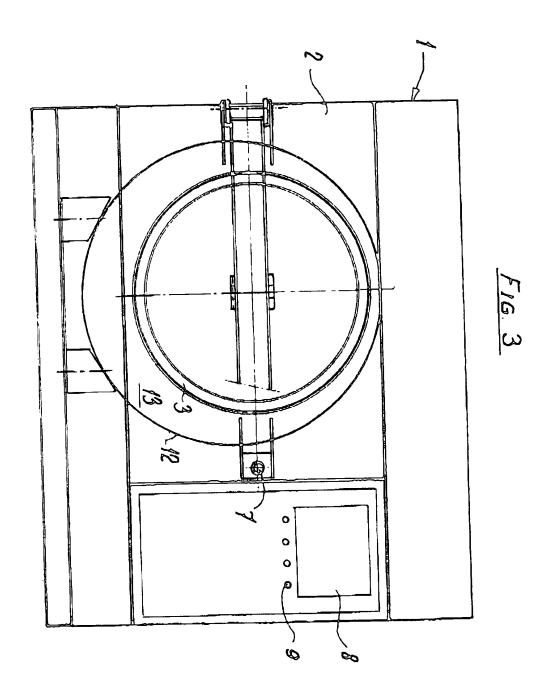
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SUBSTITUTE SHEET (RULE 26)

### INTERNATIONAL SEARCH REPORT

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IPC 6 A61L2/06

According to International Patent Classification (IPC) or to both national election and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC~6~A61L

Documentation coardhod other than minimum documentation to the extent that such documents are included in the fields scarched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

Category °	Citation of document, with indication, where appropriate, of the relovant passages	Rolevant to alaim No.
X	DE 29 25 034 A (VEREINIGTE EDELSTAHLWERKE (VEW)) 7 February 1980 see the whole document	1-4
X	FR 889 067 A (F. LAUTENSCHLÄGER) 30 December 1943 see the whole document	1-3,7,11
X	DE 14 92 497 A (K.A.O. WALLDÉN) 2 October 1969 see page 11, paragraph 1 - paragraph 2; figure 5	1,2,11
X	DE 904 237 C (F. LAUTENSCHLÄGER) 15 February 1954 see the whole document 	1,2,11

X Further documents are listed in the continuation of bex C.	Petom family mombers are listed in annox.
* Special vategories of stad documents:  *A* document defining the general state of the art which is not considered to be of personal relevance.	"I" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle of theory underlying the inventor
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"P" document published prior to the international filling thats but later than the priority date claimed	in the art. "A" document member of the same patent family
Date of the actual completion of the international search	Date of mailing of the international search report
18 November 1997	24.11.97
Name and moiling address of the ISA	Authorized officer
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PCT/NL 97/00404

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	ation) OOCUMENTS CONSIDERED TO BE RELEVANT	
llegory *	Citation of document, with indication, where appropriate, of the relevant passages	Rolevant to plaim No.
	US 5 103 076 A (M. HOUKUWA) 7 April 1992 see the whole document	1,2,7
1	EP 0 492 056 A (SIEMENS ) 1 July 1992 see page 4, column 5, line 24 - page 5, column 7, line 38; figure	1,3-7,12
	WO 92 01479 A (MIDMARK CORP.) 6 February 1992 see page 6, line 13 - line 26; claims	1,4-9
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INTERNATIONAL SEARCH REPORT information on patent tamily mombors

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Patent document rated in search rep		Publication date	Patent family member(a)	Publication date
DE 2925034	A	07-02-80	AT 358182 A CH 641961 A NL 7905838 A SE 7906195 A US 4263258 A	25-08-80 30-03-84 30-01-80 29-01-80 21-04-81
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DE 1492497	Α	02-10-69	NONE	
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US 5103076	Α	07-04-92	AU 3543789 A WO 8911332 A	12-12-89 30-11-89
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WO 9201479	Α	06-02-92	US 5223229 A AU 8052791 A CA 2086929 A EP 0539389 A	29-06-93 18-02-92 20-01-92 05-05-93

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## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

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International		ation No.	International filing date (da	ay/month/year)	Priority date (day/month/year)
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A61L2/06		,			
Applicant					
HEVO N.\	<b>'</b> .				
1. This in	ternat	ional preliminary exam	ination report has been i	prepared by t	this International Preliminary Examining Authorit
			according to Article 36.	' '	•
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K⊠ Ti	io ror	ort is also accompani	ad by ANNEYES in sh	agts of the de	escription, claims and/or drawings
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be	efore t	his Authority (see Rule	9 70.16 and Section 607	of the Admini	istrative Instructions under the PCT).
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3. This re	port c	ontains indications rela	ating to the following item	ns:	
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II		Priority			
111		•	f opinion with regard to r	novelty, invent	ntive step and industrial applicability
IV		Lack of unity of inver		•	
V	$\boxtimes$	Reasoned statement	t under Article 35(2) with	regard to nov	velty, inventive step or industrial applicability;
		citations and explana	ations supporting such st	tatement	
VI		Certain documents of	ited		
VII	$\boxtimes$		e international application		
VIII	$\boxtimes$	Certain observations	on the international app	lication	
Date of sub	nissior	n of the demand		Date of comp	pletion of this report
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Date of sub	mission of the demand	Date of completion of this report			
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Name and r	nailing address of the IPEA/	Authorized officer	PROOFES MICE. ILL		
<u></u>	European Patent Office D-80298 Munich Tel. (+49-89) 2399-0, Tx: 523656 epmu d	Katsoulas, K	The state of the s		
	Fax: (+49-89) 2399-4465	Telephone No. (+49-89) 2399-8613	AC 13 42000 - 331.34.		

International application No. PCT/NL97/00404

1. This report has been drawn on the basis of (substitute sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to the report since they do not contain amendments.):

	the	e report since they do not contain amendments.):								
	Description, pages:									
	2-5		as originally filed							
	1,18	a	as received on	16/07/1998	with letter of	13/07/1998				
	Cla	ims, No.:								
	1-10	0	as received on	16/07/1998	with letter of	13/07/1998				
	Dra	wings, sheets:								
	1/3-	-3/3	as originally filed							
2.	The	amendments hav	e resulted in the cancellation of:							
		the description,	pages:							
		the claims,	Nos.:							
		the drawings,	sheets:							
3.		This report has be considered to go	een established as if (some of) tl beyond the disclosure as filed (f	he amendmer Rule 70.2(c)):	nts had not been made	e, since they have been				
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4. Additional observations, if necessary:

## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/NL97/00404

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: (

Claims 1-10

No: Claims

Inventive step (IS)

Yes: Cla

Claims 2,9,10

No:

Claims 1,3-8

Industrial applicability (IA)

Yes:

Claims 1-10

No: Claims

2. Citations and explanations

see separate sheet

#### VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted:

see separate sheet

#### VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

see separate sheet

## INTERNATIONAL PRELIMINARY

International application No. PCT/NL97/00404

**EXAMINATION REPORT - SEPARATE SHEET** 

D2: DE-A-1492497: D4: WO 92/01479

#### Ad Section V:

- D2 discloses (cf. fig. 5 and related description) a sterilisation apparatus 1. comprising a horizontal double walled boiler with water between the walls, which is heated by a heating element (43). Steam is generated and transported (22') into the inner volume of the boiler. A steam regulator 19' is also present and at least the inner boiler can have a hollow cylindrical shape (page 11, last paragraph). It follows that claim 1 differs from the above disclosure in that (i) the outer boiler is also cylindrical and (ii) a process computer is installed in the casing. The first difference is considered as an obvious possible structural arrangement and the second as an obvious measure to achieve system independence. It is also noted that these new features do not comprise any synergistic effect and that in-casing process computers are already known (cf D4). Thus, claim 1 does not meet the requirements of Art. 33(3) PCT.
- 2. The additional features of claims 3-8 are considered as obvious possibilities available to a skilled person once faced with the corresponding problem, in particular in view of the combined teaching of D2 and D4. Thus, no inventive step can be acknowledged for these claims (Art. 33(3) PCT).
- The additional features of dependent claims 2 and 9,10 give rise to feature 3. combinations which are neither known nor rendered obvious by the available art in solving the corresponding problem. Thus, these claims meet the requirements of Art. 33(3) PCT.

#### Ad Section VII:

Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art 1. disclosed in the documents D2 and D4 are not mentioned in the description, nor are these documents identified therein.

#### Ad Section VIII:

# INTERNATIONAL PREHIMINARY International application No. PCT/NL97/00404 EXAMINATION REPORT - SEPARATE SHEET

- 1. In claim 1 the clause "for medical instruments and the like objects which is (are) easy to handle and/or remove" is purely indicative of intent and does not restrict the claimed scope to any particular apparatus size, as for example to a mini sterilisation apparatus having a content of 10 50 litres, as indicated on page 1.It is noted that larger known sterilisation apparatuses (cf D1, D2) are also capable of sterilising such items.
- 2. In claim 1 the presence of a <u>fluid</u> between the boiler walls is indicated. This term encompasses liquids as well as gases. Since claim 1 appears to require the production of steam which requires water and the description does not support the use of any fluid other than water, claim 1 is not clear (Art. 6 PCT). In this respect it is further noted that the presence of the fluid between the walls is not explicitly stated as a structural feature of the claimed apparatus (cf also claim 9). Art. 6 PCT.
- 3. On page 5 lines 18, 19 of the description, the statement "one can well imagine other arrangements of sterilisation boilers" makes the scope of the claims ambiguous (Art. 6 PCT). This applies also to the term "preferably" on page 1a line 12, in relation to the use of a process computer.
- 4. On page 4 line 37, the term "traject" cannot be understood.

## PCT

29.08.97

### **REQUEST**

The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty.

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PCT/NL 9 7 / 0 0 4 0 4

0 9 JUL 1997 International Filing Date 09.07.97

BUREAU VOOR DE INDUSTRIÊLE EIGENDOM P.C.T. INTERNATIONAL APPLICATION

Name of receiving Office and "PCT International Application"

Applicant's or agent's file reference

	(if desired) (12 characters maximum) 3 S	810.01 nm
Box No. I TITLE OF INVENTION Sters	lisation apparatus	
Box No. II APPLICANT		
Name and address: (Family name followed by given name: for designation. The address must include postar	a legal entity, full official code and name of country.)  This perso	n is also inventor.
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de HEUS, Evert Bastiaan	applicant	and inventor
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Form PCT/RO/101 (first sheet) (5 July 1994; reprint January 1995)

See Notes to the request form

	Sheet No		<b>L</b>	PC7 97/00404
Box No.V	DESIGNATION OF STATES			
The following	ing designations are hereby made under Rule 4.9(a) (n	ark ti	іе арр	licable check-boxes; at least one must be marked):
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The applicant designs that these additional designations are subject to confirmation and that any designation which is not confirmed.

The applicant declares that those additional designations are subject to confirmation and that any designation which is not confirmed before the expiration of 15 months from the priority date is to be regarded as withdrawn by the applicant at the expiration of that time limit. (Confirmation of a designation consists of the filing of a notice specifying that designation and the payment of the designation and confirmation fees. Confirmation must reach the receiving Office within the 15-month time limit.)

LK Sri Lanka LR Liberia

			Sheet No	<b>3</b>	PCT	97/00	404
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#### Sterilisation apparatus

The invention relates to a sterilisation apparatus for medical instruments and the like objects which is easy to handle and/or remove consisting of a casing with a sterilisation chamber mainly comprising of a double-walled boiler whereby fluid such as demineralised water being present between an inner and outer wall of said boiler and means for performing the sterilisation process such as regulators and heating elements by means of which temperature and steam generated therefrom are controlled.

The German patent 904237 discloses such a sterilisation apparatus.

The Sterilisation apparatus according to the invention concerns a mini-sterilisation apparatus which is often used in dentists' practices. The content of this type of apparatus is in the range between 10 to 50 litres and the required temperatures often between 121°C to 134°C and pressures of ca. 210 kPa and 310 kPa, respectively.

A problem relating to such mini-sterilisation apparatus is that one can barely, if at all, comply with the (international) requirement of obtaining a stable ambient temperature of the sterilisation boiler during sterilisation.

The sterilisation apparatus according to the invention overcomes this problem due to the fact that the casing comprises a cylindrical horizontally arranged boiler wherein a cylindrical inner boiler is horizontally placed whereby said fluid partly fills the cylindrical space between said boilers whilst at least during the sterilisation process the upper cylindrical space is filled with steam which process is controled by a process computer arranged in said casing. This arrangement moreover makes the sterilisation process very well manageable in a small i.e. mini-sterilisation apparatus, as has proven in practice, and above all fully comply with the reuirements as mentioned.

Advantage is offered by the embodiment according to the invention wherein means are present for feeding steam for the sterilisation process pulsatingly into said inner boiler as well as means which can also provide a pulsating vacuum in said boiler such that air in the instruments or the like objects which are to be sterilised can be removed.

In order to secure the sterilisation process according to the invention means are present for setting, respectively measu10 ring pressure, temperature, time and output for controlling all phases occurring within said boiler before, during and after the sterilisation process. These means are preferably controlled by a process computer which displays various data read-outs digitally and/or alphanumerically and/or graphically e.g. to an internal or external printing apparatus (printer).

#### Claims

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- 1. Sterilisation apparatus for medical instruments and the like objects which is easy to handle and/or remove consisting of a casing with a sterilisation chamber mainly comprising of a double-walled boiler whereby fluid such as demineralised water being present between an inner and outer wall of said boiler and means for performing the sterilisation process such as regulators and heating elements by means of which temperature and steam generated therefrom are controlled, characterized in that said casing comprises a cylindrical horizontally arranged boiler wherein a cylindrical inner boiler is horizontally placed whereby said fluid partly fills the cylindrical space between said boilers whilst at least during the sterilisation process the upper cylindrical space is filled with steam which process is controled by a process computer arranged in said casing.
- 2. Apparatus according to claim 1, characterized in that means are present for feeding steam for the sterilisation process pulsatingly into said inner boiler as well as means which can also provide a pulsating vacuum in said boiler such that air in the instruments or the like objects which are to be sterilised can be removed.
- 3. Apparatus according to claim 1 or 2, characterized in that means are present for setting, respectively measuring pressure, temperature, time and output for controlling all phases occurring within said boiler before, during and after the sterilisation process.
- 4. Apparatus according to claim 1-3, characterized in that the means are controlled by a process computer which displays various data read-outs digitally and/or alphanumerically and/or graphically, e.g. to an internal or external printing apparatus (printer).

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- 5. Apparatus according to any of the preceding claims, characterized in that a (time) switch clock for use of "stand-by" purposes, such as for heating-up of and maintaining the temperature of said boiler, is avaiable.
- 6. Apparatus according to any or several of the preceding claims, characterized in that the sterilisation space of the boiler is provided with lateral supports of standard plateaus on which instruments, whether wrapped or not, and/or bandage substances can be placed.
- 7. Apparatus according to any or several of the preceding claims, characterized in that the front or entrance of the boiler is sealed pressure-tight by means of a heat-isolating hinged door provided with an incorporated nut whereby the casing to that end is provided with a swivelable hermetically sealing screw.
- 8. Apparatus according to any or several of the preceding claims, characterized in that the screw seal is operated by means of an electromotor of which the operating phases are controlled by said process computer.
- 9. Apparatus according to any or several of the preceding claims, characterized in that a cylindrical sterilation boiler is placed symmetrically though non-concentrally within said cylindrical outer boiler, such that in the use-position the volume of the fluid or water space down in the doublewalled boiler is considerably larger than up in the boiler.
  - 10. Apparatus according to any or several of the preceding claims, characterized in that the proces computer and boilers are provided in a casing in which also the fluid reservoir with corresponding pump, control appendages, a dry-air connection and a connection to a vacuum line with valves being present.

Sterilisator.

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De uitvinding heeft betrekking op een sterilisator voor medische instrumenten en dergelijke voorwerpen welke gemakkelijk hanteerbaar en/of verplaatsbaar is en in hoofdzaak gevormd wordt door een omkasting waarin een sterilisatie-

5 ketel en middelen voor het realiseren van het sterilisatieproces aangebracht zijn.

Een dergelijke sterilisator, ook wel als mini-sterilisator aangeduid, wordt veelal in een tandartsen-praktijk gebruikt. De inhoud van de sterilisatie-ketel is daarbij tussen de

10 10-50 liter en liggen de vereiste temperaturen veelal tussen de 121°C en 134°C bij drukken van ± 210 resp. 310 kPa.

Een probleem bij deze mini-sterilisator is nu dat niet of nauwelijks aan de (internationale) eis kan worden voldaan om tijdens het steriliseren een stabiele omgevings-temperatuur

van de sterilisator-ketel te verkrijgen.

De uitvinding nu ondervangt dit probleem doordat de sterilisator een dubbelwandige ketel omvat waarbij tussen de binnen- en buitenwand vloeistof, zoals gedemineraliseerd water, aanwezig is waarmee een stabiele temperatuur in de ketelwand

bereikt kan worden alsmede stoom daaruit kan worden opgewekt.

Hierdoor is het sterilisatie-proces in een relatief kleine
sterilisator zeer goed beheersbaar, hetgeen de praktijk ook
heeft uitgewezen.

Gunstig is het daarbij dat althans regulateurs en verwarmingselementen in de dubbele ketelwand voor een stabiele temperatuur kunnen zorgen.

Voordeel biedt de uitvoering volgens de uitvinding waarbij middelen aanwezig zijn om stoom voor het sterilisatie-proces pulserend in de ketel te voeren alsmede middelen die eveneens pulserend vacuüm in de ketel tot stand kunnen brengen zodanig dat lucht in de te steriliseren instrumenten of dergelijke voorwerpen kan worden verwijderd.

Teneinde het sterilisatie-proces automatisch te doen plaatsvinden is de sterilisator voorzien van middelen voor het instellen resp. vaststellen van druk, temperatuur, tijd en debiet voor het besturen van alle binnen de ketel plaatsvindende fasen vóór, gedurende en na het sterilisatie-proces. Bij voorkeur worden deze middelen bestuurd door een procescomputer welke diverse gegevens digitaal en/of alfa-numeriek en/of grafisch uitleesbaar weergeeft bijv. aan een interne of externe afdrukinrichting (printer).

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Vooral in de praktijk van een tandarts waarbij intensief van een autoclaaf gebruik gemaakt wordt kan het gewenst zijn om een mini-sterilisator te voorzien van een (tijd-)schakelklok voor het gebruik van "stand-by" doeleinden, zoals voor het opwarmen en voor het warmhouden van de ketel.

Voordeel biedt de uitvoeringsvorm van een mini-sterilisator volgens de uitvinding welke daardoor is gekenmerkt dat de sterilisatie-ruimte in de ketel voorzien is van zijdelingse draagsteunen voor een aantal standaardplateau's waarop al of niet verpakte instrumenten en/of verbandstoffen steriel verplaatsbaar zijn.

Het is voor een doeltreffend gebruik wenselijk dat bij de mini-sterilisator volgens de uitvinding de voor- of invoerzijde væn de ketel drukvast afsluitbaar is d.m.v. een warmteisolerende scharnierbare deur die voorzien is van een ingebouwde moer waarbij de omkasting daartoe voorzien is van een draaibare hermetisch afsluitende schroef. Bij voorkeur wordt de schroefafsluiting d.m.v. een elektromotor bediend waarvan de bedieningsfasen via de procescomputer verlopen.

Teneinde aan de vereiste procedure voor processterilisatie

te voldoen wordt volgens de uitvinding gebruik gemaakt van een sterilisatie-ketel voor inbouw in een mini-sterilisator die daardoor is gekenmerkt dat een cilindrische sterilisatieketel symmetrisch doch a-concentrisch binnen de cilindrische buiten-ketel is opgesteld, zodanig dat in de gebruiksstand het volume van de vloeistof- of waterruimte onderin de dubbelwandige ketel aanmerkelijk groter is dan bovenin de ketel. Gunstig is het indien deze sterilisatie-ketel is aangebracht in een omkasting waarin eveneens het vloeistofreservoir met bijbehorende pomp, regel-appendages, een droogluchtaansluiting en een aansluiting op een vacuümleiding met ventielen aanwezig zijn.

De uitvinding zal hierna aan de hand van uitvoeringsvoorbeelden nader worden toegelicht, waarbij voordelen en andere kenmerken van de uitvinding naar voren zullen treden.

10 Fig. 1 toont een perspectivisch aanzicht van een mini-sterilisator;

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Fig. 2 toont een blokschema van de belangrijkste operationele functies van de sterilisator;

Fig. 3 toont - volgens een computertekening - een andere uitvoeringsvorm van de sterilisator.

Figuur 1 toont in perspectief het vooraanzicht van de sterilisator in feite de omkasting 1 daarvan die in hoofdzaak een rechthoekige vorm bezit en vervaardigd is uit geschikt plaatmateriaal. De voorzijde toont een deur 2 die meer dan 120°

20 kan worden opengedraaid en die verder goed geïsoleerd is
tegen warmteverlies. Het openen en sluiten van de deur vindt
automatisch plaats door het activeren van een (niet getekende)
electrische bedieningsknop. De geopende deur toont een (binnen)ketel 3 waarvan de ruimte 4 in deze uitvoeringsvorm voorzien is van vier draagplateau's 6, zgn. norm-trays, waarop de

(verpakte) instrumenten of verbandstoffen steriel vervoerd kunnen worden. De ruimte 4 is daartoe voorzien van draagsteunen 5. De deur 2 die de sterilisatieruimte 4 kan afsluiten wordt in de sluitstand door een electrisch aangedreven schroefsluiting 7 drukdicht vastgezet en kan tijdens een sterilisatie-

proces niet worden geopend. Tijdens een proces geeft het L.C.D. scherm 8 grafisch het verloop van dit proces weer.

De sterilisator omvat bovendien een proces-computer waarvan de besturing 9 is uitgevoerd met een aanduiding voor elke procesfase. De druk, temperatuur, sterilisatietijd, droogtijd en mogelijke storingen worden

digitaal weergegeven, alfa-numeriek eventueel grafisch ondersteund. De druk in de zgn. stoomopwekker wordt, volgens voorschrift, analoog op de indicator 10 weergegeven.

Figuur 2 toont schematisch de sterilisatie-ketel 11 met diverse appendages en regelapparatuur welke onderdelen hierna zullen worden toegelicht.

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Opgemerkt wordt dat voor dezelfde onderdelen eveneens dezelfde verwijzingstekens gebruikt zullen worden.

De ketel 11 bestaat volgens de uitvinding uit een binnen- en buitenwand 3 resp. 12 waarbij de inhoud van de binnenketel tussen de 10-50 liter ligt. In de ruimte 13 van de dubbele ketelwand 3,12 is gedemineraliseerd water (demiwater) 14 toegevoerd dat zodanig verhit wordt dat aan de bovenzijde van de ketel stoom 16 tot ontstaat. Het verhitten van water vindt

plaats door de verwarmings-elementen 17,18 die in de ketelruimte 13 zijn aangebracht. Voor de watervoorziening omvat
de sterilisator een waterreservoir 19 waaraan een vlotterschakelaar 20 voor de niveau-regeling is aangebracht. In deze
voorziening is een toevoer-pomp 21 geschakeld waarmee water
onderin de ruimte 13 van de dubbele ketelwand 3,12 kan worden

onderin de ruimte 13 van de dubbele ketelwand 3,12 kan worden aangevoerd. In het pomp-circuit is een afsluitventiel 22 voor de invoer van het water naar de ketelruimte 13 toegepast. Zoals hiervoor reeds is aangegeven zijn aan de onderzijde van de ketel 3,12 verwarmingselementen 17,18 aangebracht waarmee het toegevoerde water kan worden verhit, zodanig dat aan de

het toegevoerde water kan worden verhit, zodanig dat aan de bovenzijde stoom 16 wordt gevormd ten behoeve van het sterilisatie-proces. In de onderkant van de ketel is een beveiligingschakelaar 23 met vlotteruitvoering tegen droogkoken toegepast. Aan de bovenzijde is een waterniveau-regelaar 24 aanwezig zodat steeds de juiste verhouding tussen stoom en water wordt verkregen. De opgewekte stoom 16 wordt uit de ketelruim-

wordt verkregen. De opgewekte stoom 16 wordt uit de ketellulm te 13 via een stoomventiel 25 pulserend in de binnenketel 3 gevoerd. In de binnenketel 3 bevindt zich verder een temperatuuropnemer 26 alsmede een druktransmitter 27. Eenzelfde transmitter is eveneens aangebracht in de buitenketel 12. Als aan de linkerzijde van de figuur 2 het water- en stoom5

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systeem is aangegeven toont de rechterzijde het vacuümsysteem. Daarbij is aan de bovenzijde van de ketel een toevoerleiding 28 toegepast waarin een beluchtingsventiel 29 voor de invoer van schone lucht bij vacuüm in de ketel wordt verkregen. Een sterielvilter 30 zorgt zekerheidshalve voor schone lucht bij toevoer naar het ventiel 29.

Volgens de uitvinding wordt pulserend vacuüm in de ketel getrokken hetgeen bereikt wordt door toepassing van een waterejecteur systeem dat in hoofdzaak bestaat uit een ejecteur 31 welke in verbinding staat met een vacuüm-ventiel 32 dat via een leiding gekoppeld is aan de binnenketel 3. In het watersysteem van de ejecteur 31 is een koudwater-ventiel 33 opgenomen welke dient voor het opwekken van vacuüm via de ejecteur 31. Verder is een drukschakelaar 34 voor de meting van de waterdruk in het leidingsysteem toegepast, waarbij het water uit de toevoer 35 wordt afgetapt.

15 Hierna zal in het kort een voorbeeld van sterilisatie-proces worden toegelicht bij een temperatuur van 134 °C. Een proces kan alleen gestart worden als de deur 2 gesloten is en vangt aan met het doorstomen waarbij de ventielen 25, 33 en 32 worden geopend. De ventielen 33 en 32 van het ejecteur-systeem blijven gedurende het doorstomen geopend. Het stoomventiel 25 wordt daarbij geregeld op een druk van 120 kPa in de binnenketel 3. Gedurende een bepaalde tijd, ong. 90 sec., vindt er een continue afvoer van stoom en lucht plaats. Na deze periode van 90 sec sluit het stoomventiel 25 en start de eerste vacuüm-puls. Het pulserend verloop in het proces vindt verder plaats door het bij opvolging besturen van de betreffende ventielen, de drukopbouw alsmede de tijd in seconden, zodat binnen de gestelde periode op effectieve wijze de sterilisatie-druk en -temperatuur bereikt worden. In dit voorbeeld wordt na ong. 15 sec een temperatuur bereikt van 134°C tot max. 137°C. De drukregeling in de ketel wordt gerealiseerd door een autonoom werkend regelproces. Echter, indien tijdens het sterilisatie-proces de temperatuur en/of de druk de maximaal ingestelde waarde overschrijdt wordt het proces automatisch afgebroken.

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Na het sterilisatie-traject volgt het drogen van de op de plateau's 6 aanwezige voorwerpen door middel van vacuüm trekken. Daartoe wordt het stoomventiel 25 gesloten en het koudwaterventiel 33 alsmede het vacuümventiel 32 geopend, totdat een druk van 10 kPa is bereikt. Bij deze druk vangt de eigenlijke droogtijd aan, die bij dit proces (134°C) 5 min.duurt. Na het drogen wordt de ketel belucht om het vacuüm op te heffen. Indien het droogproces is beeindigd worden de ventielen 32 en 33 gesloten. Wanneer de keteldruk tussen de 95-105 kPa ligt sluit het beluchtings-ventiel 29 waardoor de deur 2 kan worden geopend en kunnen de gesteriliseerde voorwerpen uit de ketelruimte 4 verwijderd worden.

Zoals hiervoor is gesteld vindt het gehele proces onder de besturing en bewaking van een computer plaats en worden de resultaten door een afdrukinrichting, zgn. printer (verder niet getekend), weergegeven.

Fig. 3 toont een andere gunstige uitvoeringsvorm volgens de uitvinding waarbij in het bijzonder door de plaatsing van de 20 binnenketel 3 ten opzichte van de buitenketel 12 het water-reservoir 13 vergroot is, d.w.z. dat de hoeveelheid aan water in de onderzijde van de ketel 11 groter is dan aan de bovenzijde ervan, hetgeen voor bepaalde sterilisatie-processen voordelig kan zijn gezien de water-stoom verhouding.

De uitvinding beperkt zich overigens niet tot de hiervoor besproken en getoonde uitvoeringsvoorbeelden aangezien andere vormen van sterilisatie-ketels denkbaar zijn. De maatregel volgens de uitvinding om een dubbele ketelwand toe te passen in een relatief kleine sterilisator heeft echter daartoe geleid dat een dergelijke sterilisator aan de hoogste eisen ook internationaal - kan voldoen.

#### Conclusies

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- 1. Sterilisator voor medische instrumenten en dergelijke voorwerpen welke gemakkelijk hanteerbaar en/of verplaatsbaar is en in hoofdzaak gevormd wordt door een omkasting waarin een sterilisatie-ketel en middelen voor het realiseren van het sterilisatie-proces aangebracht zijn, met het kenmerk, dat de sterilisator een dubbelwandige ketel omvat waarbij tussen de binnen- en buitenwand vloeistof, zoals gedemineraliseerd water, aanwezig is waarmee een stabiele temperatuur in de ketelwand kan worden bereikt alsmede stoom voor het sterilisatie-proces daaruit kan worden opgewekt.
  - 2. Sterilisator volgens conclusie 1, met het kenmerk, dat althans regulateurs en verwarmings-elementen in de dubbele ketelwand voor een stabiele temperatuur van de vloeistof kunnen zorgen.
  - 3. Sterilisator volgens conclusie 1 of 2, met het kenmerk, dat middelen aanwezig zijn om stoom voor het sterilisatie-proces pulserend in de ketel te voeren alsmede middelen die eveneens pulserend vacuüm in de ketel tot stand kunnen brengen, zodanig dat lucht in de te steriliseren medische instrumenten of dergelijke voorwerpen kan worden verwijderd.
- 4. Sterilisator volgens een der voorgaande conclusies 1-3, met het kenmerk, dat middelen aanwezig zijn voor het instellen resp. vaststellen van druk, temperatuur, tijd en debiet voor het besturen van alle binnen de ketel plaatsvindende fasen vóór, gedurende en na het sterilisatieproces.
- 30 5. Sterilisator volgens conclusie 4, met het kenmerk, dat de middelen bestuurd worden door een proces-computer welke diverse gegevens digitaal en/of alfa-numeriek en/of grafisch uitleesbaar weergeeft bijv. aan een interne of externe afdrukinrichting (printer).

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- 6. Sterilisator volgens een der voorgaande conclusies, met het kenmerk, dat een (tijd-)schakelklok voor het gebruik van "stand-by" doeleinden, zoals voor het opwarmen en voor het warmhouden van de ketel, aanwezig is.
- 7. Sterilisator volgens een of meer der voorgaande conclusies, met het kenmerk, dat de sterilisatieruimte in de ketel voorzien is van zijdelingse draagsteunen voor een aantal standaardplateau's waarop al dan niet verpakte instrumenten en/of verbandstoffen steriel verplaatsbaar zijn.
- 8. Sterilisator volgens een of meer der voorgaande conclusies, met het kenmerk, dat de voorzijde van de ketel drukvast afsluitbaar is d.m.v. een warmte-isolerende scharnierbare deur die voorzien is van een ingebouwde moer waarbij de omkasting daartoe voorzien is van een draaibare hermetisch afsluitende schroef.
- 9. Sterilisator volgens conclusie 8, met het kenmerk, dat 20 de schroefafsluiting d.m.v. een elektromotor wordt bediend, waarvan de bedieningsfasen via de procescomputer verlopen.
- 10. Sterilisator volgens een of meer der voorgaande conclusies, met het kenmerk, dat een cilindrische sterilisatieketel symmetrisch doch a-concentrisch binnen de cilindrische buitenketel is opgesteld, zodanig dat in de gebruiksstand het volume van de vloeistof- of waterruimte onderin de dubbelwandige ketel aanmerkelijk groter is dan bovenin de ketel.
- 30 11. Sterilisator volgens een of meer der voorgaande conclusies 1-9, met het kenmerk, dat een cilindrische sterilisatieketel concentrisch binnen een cilindrische buitenketel is opgesteld.

12. Sterilisator volgens een der voorgaande conclusies 1-9, waarbij de procescomputer en een sterilisatieketel volgens conclusie 10 of 11 zijn aangebracht in een omkasting waarin eveneens het vloeistofreservoir met bijbehorende pomp, een droogluchtaansluiting, regel-appendages en een aansluiting op een vacuümleiding met ventielen aanwezig zijn.

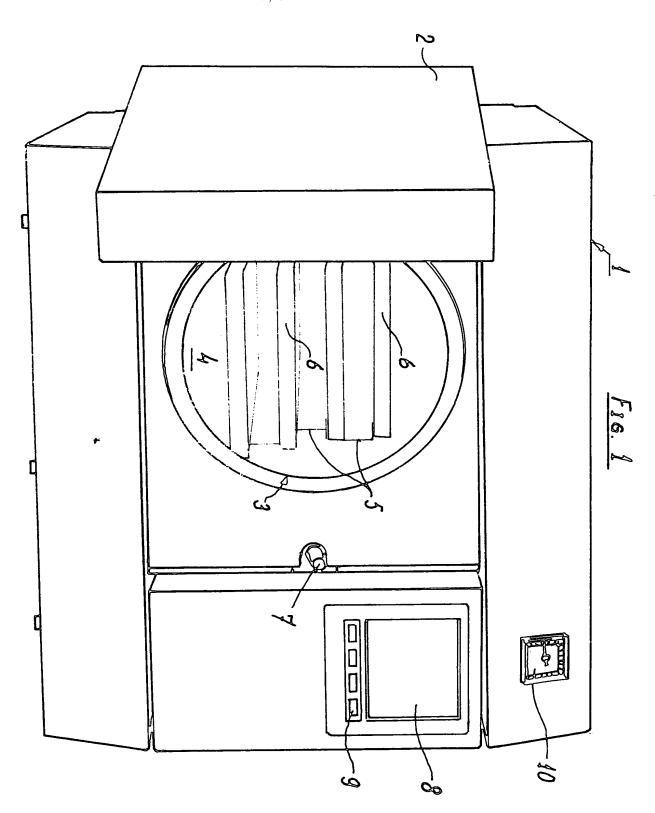
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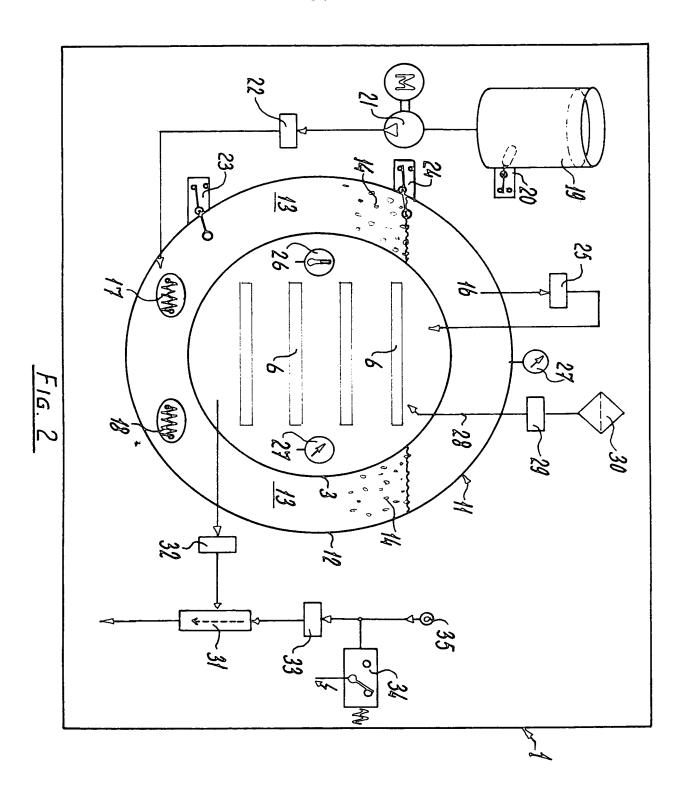
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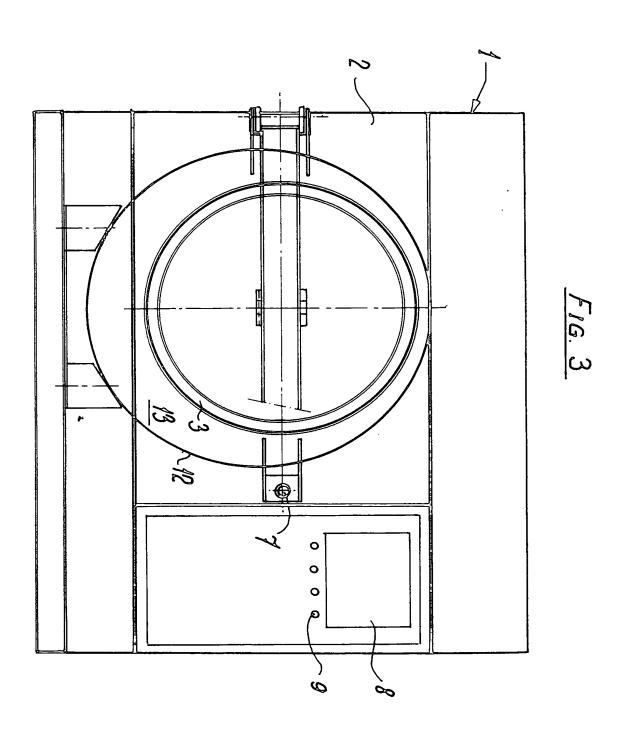
Sterilisator voor medische instrumenten en dergelijke voorwerpen welke gemakkelijk hanteerbaar en/of verplaatsbaar
is en in hoofdzaak gevormd wordt door een omkasting waarin
een sterilisatie-ketel en middelen voor het realiseren van
het sterilisatie-proces aangebracht zijn.
Volgens de uitvinding omvat de sterilisator een dubbelwandige
ketel waarbij tussen de binnen- en buitenwand vloeistof, zoals gedemineraliseerd water, aanwezig is waarmee een stabiele
temperatuur in de ketelwand kan worden bereikt alsmede stoom
voor het sterilisatie-proces daaruit kan worden opgewekt.



SUBSTITUTE SHEET (RULE 26)



2 9. 08**. 97** 



Substitute sheet (Rule 26)





### INTERNATIONAL SEARCH REPORT

(PCT Articl 18 and Rules 43 and 44)

Applicant's or agent's file reference	FOR FURTHER see (For	Notification of Transmittal of In m PCT/ISA/220) as well as, wh	ternational Search Report nere applicable, item 5 below.
39810.01 nm International application No.	International filing date (day/mo	nth/vear) (Earliest) Priori	ity Date (day/month/year)
PCT/NL 97/00404	09/07/1997		12/07/1996
Applicant			
HEVO N.V.			
TIEVO II. V			
This International Search Report has been according to Article 18. A copy is being to	en prepared by this International S ransmitted to the International Bure	earching Authority and is trans eau.	mitted to the applicant
This International Search Report consist  It is also accompanied by a co	s of a total ofs by of each prior art document cited	sheets. in this report.	
Certain claims were found up	nsearchable (see Box I).		
2. Unity of invention is lacking	(see Box II).		
3. The international application of international search was carried	ontains disclosure of a <b>nucleotide</b> ed out on the basis of the sequence	and/or amino acid sequence listing	e listing and the
file	ed with the international application		
fu	mished by the applicant separately		
	but not accompanied by a s matter going beyond the dis	tatement to the effect that it did closure in the international app	d not include blication as filed.
т	ranscribed by this Authority		
· ·	e text is approved as submitted by		
χ th	e text has been established by this	Authority to read as follows:	
STERILISATION APPARA	TUS		
5. With regard to the abstract,			
	e text is approved as submitted by		44
l B	ne text has been established, accor ox III. The applicant may, within or earch Report, submit comments to	e month from the date of mailir	ng of this International
6. The figure of the drawings to be pu	ublished with the abstract is:		
	s suggested by the applicant.		None of the figures.
	ecause the applicant failed to sugg		
[X] p	ecause this figure better character	zes the invention.	



ational application No.

PCT/NL 97/00404

Box III TEXT OF THE ABSTRACT (Continuation of it m 5 of the first sheet)

#### **Abstract**

Sterilisation apparatus, for medical instruments and similar objects, which is easy to handle and/or remove and which is mainly formed by a casing (1) provided with a sterilisation boiler (11) and means for performing the sterilisation process.

The sterilisation apparatus comprises a double-walled boiler (11) whereby fluid (13), such as demineralised water, which is present between the inner wall (3) and the outer wall (12), is heated by heating elements (17, 18) so as to achieve a stable temperature of the boiler wall as well as to generate steam (16).

The apparatus further comprises a water reservoir (19), pump (21) and valve (22) for supplying water to the boiler and means (23,24) for controlling the level of water, a valve (25) through which generated steam (16) can be injected into the sterilisation chamber, a water-ejector (31) for drawing a vacuum in the chamber, and an aeration valve (29) for releasing the vacuum.

			The Jillai Application No
	_		PCT/NL 97/00404
A. CLASSI	FICATION OF SUBJECT MATTER		
IPC 6	A61L2/06		
According to	o International Patent Classification (IPC) or to both national cl	assification and IPC	
3. FIELDS	SEARCHED	-	
	ocumentation searched (classification system followed by clas	sification symbols)	
IPC 6	A61L		
Documenta	tion searched other than minimum documentation to the exten	t that such documents are include	d in the fields searched
Electronic d	lata base consulted during the international search (name of c	ata base and, where practical, se	earch terms used)
	<del></del>		
	ENTS CONSIDERED TO BE RELEVANT		Relevant to claim No.
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X Furt	her documents are listed in the continuation of box C.	X Patent family me	embers are listed in annex.
° Special ca	stegories of cited documents :	****	I I G H international Clina data
	ent defining the general state of the art which is not dered to be of particular relevance	or priority date and n	hed after the international filing date not in conflict with the application but the principle or theory underlying the
E" earlier of	document but published on or after the international date	"X" document of particula	r relevance; the claimed invention
"L" docume	ent which may throw doubts on priority claim(s) or		d novel or cannot be considered to step when the document is taken alone
	is cited to establish the publication date of another n or other special reason (as specified)		r relevance; the claimed invention d to involve an inventive step when the
	ent referring to an oral disclosure, use, exhibition or means	document is combine	ed with one or more other such docu- ation being obvious to a person skilled
"P" docume	ent published prior to the international filing date but	in the art.	· ,
	han the priority date claimed	"&" document member of	
Data of the	actual completion of the international search	I Date of mailing of the	international search report

European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016 Form PCT/ISA/210 (second sheet) (July 1992)

Name and mailing address of the ISA

18 November 1997

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Authorized officer

Fletcher, A

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Int )nal Application No
PCT/NL 97/00404

C.(Continua	tion) DOCUMENTS CONSIDERED TO BE RELEVANT	
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